



# FOOD INDUSTRY DESIGN SERVICES

COLD AND FROZEN STORAGE  
FOOD DISTRIBUTION  
FOOD PROCESSING  
PACKAGING  
BOTTLING



2 Sisters Food Group - Poultry Processing Facility, March Business Center, Riverside, CA

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## Profile

ATI Architects and Engineers is a full-service design firm founded in 1989. We are home to more than 100 employees and support a client base throughout the United States.

Working directly with our client's facilities managers and engineers or as part of a Design-Build team – we bring a history of success and a total project management/complete quality control approach to our work.

We are licensed in over 40 states and are capable of building consulting teams to meet any food-related design project wherever it may exist.





## FOOD FACILITY EXPERTISE

- Cold and Frozen Storage
- Food Distribution
- Meat, Poultry and Fish Processing and Packaging
- Bottling
- Ripening
- Roasting
- Cooking/Baking

## DESIGN SERVICES

- Programming
- Site Selection and Planning
- Building Design
- Process Engineering
- Engineering (Civil, Structural, Electrical, Mechanical, Refrigeration)
- Material Handling and Conveying Systems
- Thermal/Moisture Design
- Planning and Zoning Approvals
- Building Permits
- Bid Coordination
- Construction Administration



## PROJECT LIST

# Food Processing Facilities Bottling Plants



- AMERICAN PRODUCE CHIQUITA BRANDS, Los Angeles, CA - Banana Storage And Ripening
- APFFELS GOURMET COFFEE, Santa Fe Springs, CA - Coffee Blending and Roasting
- CATHAY DISTRIBUTION, Los Angeles, CA - Tofu Processing
- DEL MAR FOODS, Watsonville, CA - Wastewater Treatment Systems
- FLAVOR INFUSIONS, San Clemente, CA - Flavor Blending
- FRENCH'S MUSTARD, Springfield, MO - Food Processing, Cold Storage and Corporate Offices
- H & N FOODS, Vernon, CA - Seafood Processing and Frozen Storage
- KNOTT'S BERRY FARM, Buena Park, CA - Food Processing and Cold Storage
- MISSION PRODUCE, Oxnard, CA - Avocado Processing, Ripening and Cold Storage
- PACIFIC AMERICAN FISH CO, Vernon, CA - Seafood Processing and Frozen Storage
- PACIFIC PRIDE SEAFOOD, Los Angeles, CA - Seafood Processing and Frozen Storage
- PEPSI BOTTLING GROUP, Riverside, CA - Upgrades To Bottling Plant
- SPARKLETTS WATER, Eagle Rock, Anaheim & Santa Ana, CA - Upgrades to Water Bottling Plants
- STATE FISH COMPANY, Wilmington, CA - Programming for Seafood Processing and Frozen Storage
- SUNNY DELIGHT (Procter & Gamble), Anaheim, CA - Juice Mixing and Bottling Plant
- 2 SISTERS FOOD GROUP, Riverside, CA - Meat and Poultry Processing
- UNION ICE COMPANY, Wilmington, CA - Seafood Processing

## PROJECT LIST

# Cold and Frozen Storage Food Distribution Facilities



- ALBERT'S ORGANICS, Vernon, CA - Cold Storage
- AMGEN PHARMACUETICALS, Thousand Oaks, CA - Temperature Controlled Storage
- DEL MONTE FOODS, Four Locations in CA - Cold and Dry Storage
- DREYERS ICE CREAM, Phoenix, AZ - Frozen Storage
- GREAT WEST PRODUCE, Commerce, CA - Cold Storage
- INLAND COLD STORAGE, Rialto, CA - Frozen and Cold Storage
- INTERFRESH PRODUCE DISTRIBUTION, Vernon, CA - Cold Storage
- L. A. SPECIALTY PRODUCE, City of Industry, CA - Cold Storage
- MUTUAL FLAVORS, Los Angeles, CA - Flavoring Dry and Cold Storage
- NATIONAL COOLER, San Dimas, CA - Cold Storage
- ORANGE BAKERY, Irvine, CA - Cold Storage
- PARAMOUNT EXPORT, Los Angeles, CA - Cold Storage
- PILOT TRADING AND BROADLEAF, Vernon, CA - Frozen And Cold Storage
- PLAZA MARKET, Vernon, CA - Cold And Dry Storage
- PREFERRED FREEZER SERVICES, Eight Locations in CA, Chicago, IL, Medley, FL - Cold and Frozen Storage
- PROFESSIONAL PRODUCE, Vernon, CA - Cold Storage
- SANTEE DAIRIES, City of Industry, CA - Dairy Cold Storage
- STATEWIDE SALES, Los Angeles, CA - Cold Storage
- SUN VALLEY FOOD COMPANY, Sun Valley, CA - Meat and Poultry Cold and Frozen Storage
- TAWA FOODS/WALONG SUPERMARKETS, Buena Park & Union City, CA - Cold and Frozen Storage
- UNION ICE COMPANY, Wilmington, CA - Cold Storage
- UNIVERSAL STUDIOS FOODS, North Hollywood, CA - Cold Storage
- WESTERN STAR TRANSPORTATION, City of Industry, CA - Cold Storage

PROJECT HIGHLIGHT

# APFFELS GOURMET COFFEE

## Coffee Blending and Roasting Corporate Offices



Apffels Gourmet Coffee is a family-run business that has been operating since 1914. The firm is now in its fourth generation of providing specialty coffee to retailers and restaurants.

In 2003 Apffels decided to move from 3 locations in the central Los Angeles area to a family-owned parcel in Santa Fe Springs. The facility, uniquely situated on the site, provides a linear layout based on product flow. The facility has shipping/receiving, flavoring, blending, grinding, roasting, packaging, and corporate offices.

The building incorporates an Art Deco design applied to a conventional concrete tilt-up exterior wall construction that provides an attractive and cost-effective solution to the family's desire to maintain both high standards of product and image.



PROJECT HIGHLIGHT

# 2 SISTERS FOOD GROUP

## Meat and Poultry Processing Corporate Offices



2 Sisters Food Group provides meat and poultry to a variety of food chains, including Fresh & Easy Markets. In 2007 we provided design and engineering services on 2SFG's new facility in Riverside, CA. The project includes shipping, receiving, cold and frozen storage, cooking, breasting, processing, packaging, and US corporate offices. Overall project size is 111,000 s.f.

2SFG, headquartered in the United Kingdom, was searching for a functionally efficient building with a signature design to herald their entry into the United States market. We created a bold statement for the offices and entry that was within their budget requirements for the exterior design.



**PROJECT HIGHLIGHT**

# **PACIFIC AMERICAN FISH COMPANY**

## **Seafood Processing/Corporate Offices**



This new facility for Pacific American Fish Company has 15,000 s.f. of corporate, sales and shipping offices, and over 88,000 s.f. of loading docks, freezers, seafood processing, and cooking. A central refrigeration plant serves the entire facility. Total facility is 103,000 s.f.

The freezer is of steel frame construction with insulated panels and is 40' clear; the balance of the building is concrete tilt-up with box-within-a-box design. Single-deep racking with extended-mast turret trucks provide highly efficient storage in the freezer.

The building exterior features recessed seafood forms within the concrete exterior walls. The project is located in the city of Vernon, CA, in an area surrounded by numerous food processing and cold storage facilities.

## PROJECT HIGHLIGHT

# PREFERRED FREEZER SERVICES

## Cold and Frozen Storage Food Distribution

### Ten Facilities



Preferred Freezer Services is one of the world's largest public refrigerated warehouse companies, with facilities throughout the United States and Asia. They are known for state-of-the-art refrigeration systems, material handling systems, and MIS systems.

Since 1999 we have provided programming, design and engineering services for Preferred at a variety of locations. Facilities feature wide truck aprons with loading door spacing exceeding industry standards, ample trailer storage, large loading docks (up to 90' deep), and high-speed cranes and lift equipment. Clear heights in facilities range from 40' to as high as 56'.



Washington Blvd, Los Angeles CA	(LA No. 1)	4.5 mil. cu. ft.
55 <sup>th</sup> Street, Vernon, CA	(LA No. 2)	4.1 mil. cu. ft.
UltraFreeze, Vernon, CA	(LA No. 3)	2.9 mil. cu. ft.
Wilmington, CA	(LA No. 4)	4.8 mil. cu. ft.
Long Beach Fwy, Vernon, CA	(LA No. 5)	10 mil. cu. ft.
Washington Blvd, Los Angeles, CA	(LA No. 6)	7.4 mil. cu. ft.
Washington Blvd, Los Angeles, CA	(LA No. 7)	3.4 mil. cu. ft.
San Leandro, CA (Oakland)		12 mil. cu. ft.
Chicago, IL		6.6 mil. cu. ft.
Medley, FL	(Miami No. 2)	8.9 mil. cu. ft.

**PROJECT HIGHLIGHT**  
**INLAND COLD STORAGE**  
Cold and Frozen Storage  
Food Distribution



Inland Cold Storage has four facilities in Southern California and is poised to grow even more. We teamed with a design-build general contractor, providing design and engineering services for the expansion of ICS's existing 70,000 s.f. Rialto (CA) facility.

Work included a new 47,000 s.f. structure with convertible rooms (-10° to +45°), a new loading dock with continuous pit vertical dock levelers, a new battery charging room, and expansion of the refrigeration plant.



**PROJECT HIGHLIGHT**

# **PILOT TRADING and BROADLEAF**

## **Cold and Frozen Storage**

### **Food Distribution**



This two-tenant cold storage facility is for complimentary firms providing importing and exporting of beef, lamb and other food products. The 53,000 s.f. building has concrete tilt-up dual office areas and loading dock, with steel frame and exterior insulation wall panels at the coolers and freezers.

The project is located in the city of Vernon, CA, adjacent to the Alameda Corridor.





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